

# Case study – Bearing Outer Race Failure Detection

Nanoprecise helped a Fortune500 customer to prevent losses from frequent machine failure by deploying predictive maintenance solution saving downtime cost of \$145,000



## Problem statement

One of the Fortune500 customer was facing challenge of frequent unplanned failure of machines. It resulted into plant shutdown and loss of production hours. The company wanted to implement a predictive maintenance solution to detect faults at an early stage and provide a reliable prediction of Remaining Useful Life (RUL).



## Description of the solution

Nanoprecise installed strong battery-powered wireless sensors and AI-based RotationLF platform thereby deploying an integrated predictive maintenance solution. Once installed, the sensors started monitoring equipment sets and sent data to our RotationLF platform through an encrypted & secured network using Edge and Cloud computing. As system received the data, the RotationLF platform performed data analysis using highly sophisticated algorithms.



## Business impact / RoI

The RotationLF analytics sensed & detected the anomaly in the pattern and alerted the plant staff about this unusual trend automatically through mobile text and email alert. The maintenance team used a handheld vibration meter to verify the fault detected by RotationLF. They visually confirmed that the bearing was damaged. The RUL prediction of 37 days to failure provided sufficient time to schedule the pump repair during an already planned maintenance outage.

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Photographs of Solution deployed:



# Top 10 Industry 4.0 Use cases

## Manual data & process management

**Solution:** Shop floor digitisation using AI and analytics  
**Business benefit:** Process improvement, paperless operation, high productivity and efficiency

## Manual inventory management

**Solution:** Paperless inventory management using AI & Analytics  
**Business benefit:** Lower material management cost

## Frequent machine failures

**Solution:** Predictive maintenance using IoT, AI and Analytics  
**Business benefit:** Planned shutdown, lower production loss, lower machine failure cost

## High Energy Cost

**Solution:** Smart Energy Management using AI, ML and IoT solutions  
**Business benefit:** Improved energy efficiency

## Product quality issues

**Solution:** Computer Vision/IoT Solutions for Quality Inspection  
**Business benefit:** Better quality control

## Low market reach

**Solution:** VR based plant visits  
**Business benefit:** Better customer reach

## IoT security

**Solution:** Cybersecurity based solutions  
**Business benefit:** Data protection, User access control, better security

## Compliance Management

**Solution:** Computer vision and AI based solutions  
**Business benefit:** Safety & Compliance

## Managing worker health & safety

**Solution:** AI & IoT based remote monitoring of worker's health  
**Business benefit:** Better worker mgmt.

## Remote customer / expert support

**Solution:** AR/VR based solutions  
**Business benefit:** Quick problem solving, remote outreach

